

INERTROD 316L

TOP FEATURES

- The weld metal has a high resistance to crevice corrosion by oxidising acids.
- Excellent mechanical and chemical characteristics.
- Suitable for welding or hard-facing stainless steels with the same chemical composition

TYPICAL APPLICATIONS

- Petrochemical
- Nuclear Power generation
- Pipework

SCHEMA TECNICA

COD. ART. 26033

CLASSIFICATION

AWS A5.9 ER316L
EN ISO 14343-A W 19 12 3L

SHIELDING GASES (ACC. EN ISO 14175)

I1 Inert gas Ar (100%)

APPROVALS

| | | |
|-----|----|----|
| TÜV | DB | CE |
| + | + | + |

CHEMICAL COMPOSITION (WEIGHT %), TYPICAL, WIRE

| C | Mn | Si | P | S | Cr | Ni | Mo |
|-------|-----|------|--------|--------|----|------|-----|
| 0.020 | 1.4 | 0.45 | ≤0.025 | ≤0.020 | 19 | 12.5 | 2.6 |

MECHANICAL PROPERTIES, TYPICAL, ALL WELD METAL

| | Shielding gas | Condition* | Yield strength (MPa) | Tensile strength (MPa) | Elongation (%) | Impact ISO-V (J) | |
|----------------|---------------|------------|----------------------|------------------------|----------------|------------------|--------|
| | | | | | | +20°C | -196°C |
| Typical values | I1 | AW | ≥350 | ≥510 | ≥30 | ≥130 | ≥32 |

* AW = As welded

PACKAGING AND AVAILABLE SIZES

| Diameter x Length (mm) | Packaging | Weight (kg) | Item number |
|------------------------|-----------|-------------|-------------|
| 1.0 | PE Tube | 5.0 | W000283449 |
| 1.2 | PE Tube | 5.0 | W000283450 |
| 1.6 | PE Tube | 5.0 | W000283451 |
| 2.0 | PE Tube | 5.0 | W000283452 |
| 2.4 | PE Tube | 5.0 | W000283453 |
| 3.2 | PE Tube | 5.0 | W000283454 |

| | |
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TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application

Safety Data Sheets (SDS) are available here:



Subject to Change – The information is accurate to the best of our knowledge at the time of printing.
Please refer to www.lincolnelectric.eu for any updated information.



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